

SERVICE INSTRUCTION MS 6-2010 E

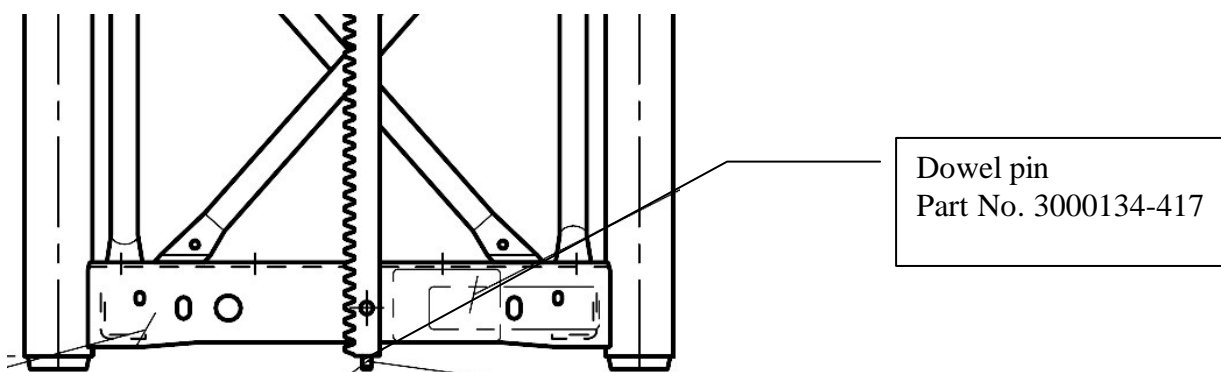
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Utfärdare Issued by Aussteller Bertil Nyström	Datum Date Datum 2010-11-15	Produkt Product Produkt A50 mast section, C20 mast section FE mast section and A mast section
Från maskin nr. From machine No. - Von Maschine Nr.	Till To - Zu	Berör/Concerns/Betrifft Dowel pin on rack

Valid for mast sections delivered from 2008-06 until 2010-10.

The dowel pin that guides the racks between the different mast sections have sporadically been delivered with a surface treatment which has caused a brittle material. This has caused the dowel pin in a few cases to break after a short time, or in connection with erection/dismantling of the mast section.

This has mainly occurred on construction hoists with A50 mast sections (650 X 650 mm) and C20 mast sections (450 X 450 mm).



If a broken dowel pin is found, it must be replaced with a new one.

Alimak Hek AB will deliver new dowel pins in a correct quality, free of charge.

Please take contact with the Spare Parts Department, Alimak Hek AB!

Please forward this instruction to all people concerned before inserting it in your Service Manual under index 2, Service Instructions!

Form approved by Patrik Sundqvist, After Sales Manager. Date: 2009-02-02